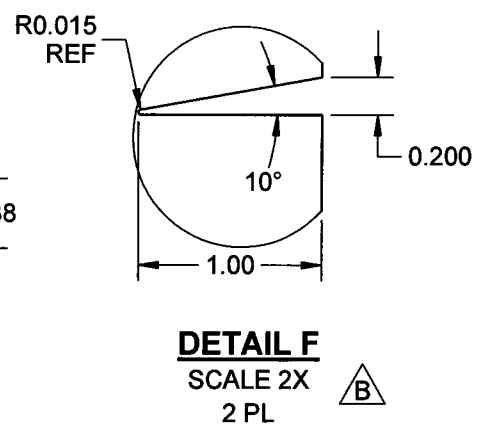
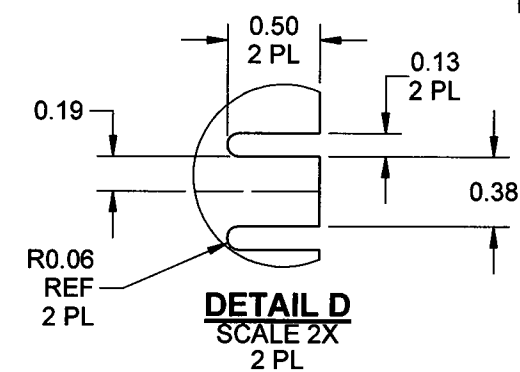
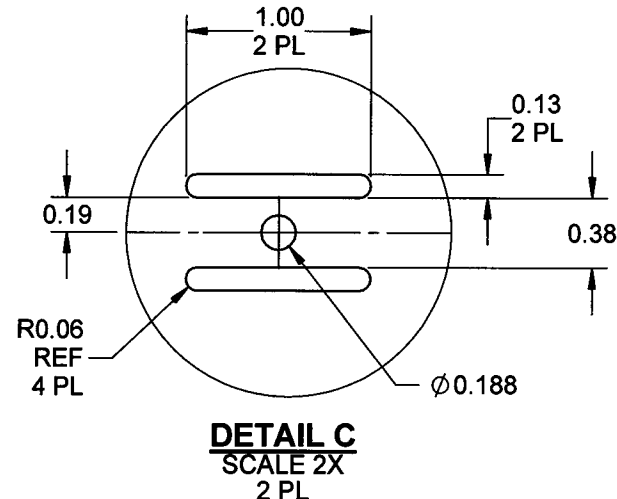
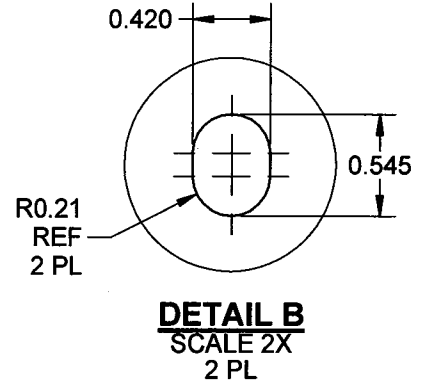
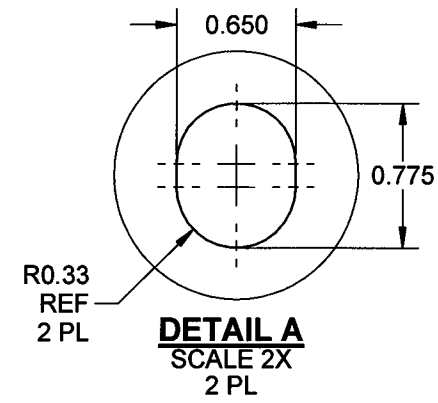


**DSK187-1F FLAT PATTERN**



- NOTES:**
- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 18 GAUGE (0.050) THICK  
PER MIL-S-5059 OR AMS 5513 OR AMS 5524 OR ASTM A240 OR ASME SA240  
REF DART SPEC. M304S18GA
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: 0.94 lbs
  - 8) USE TO MAKE D5666-1

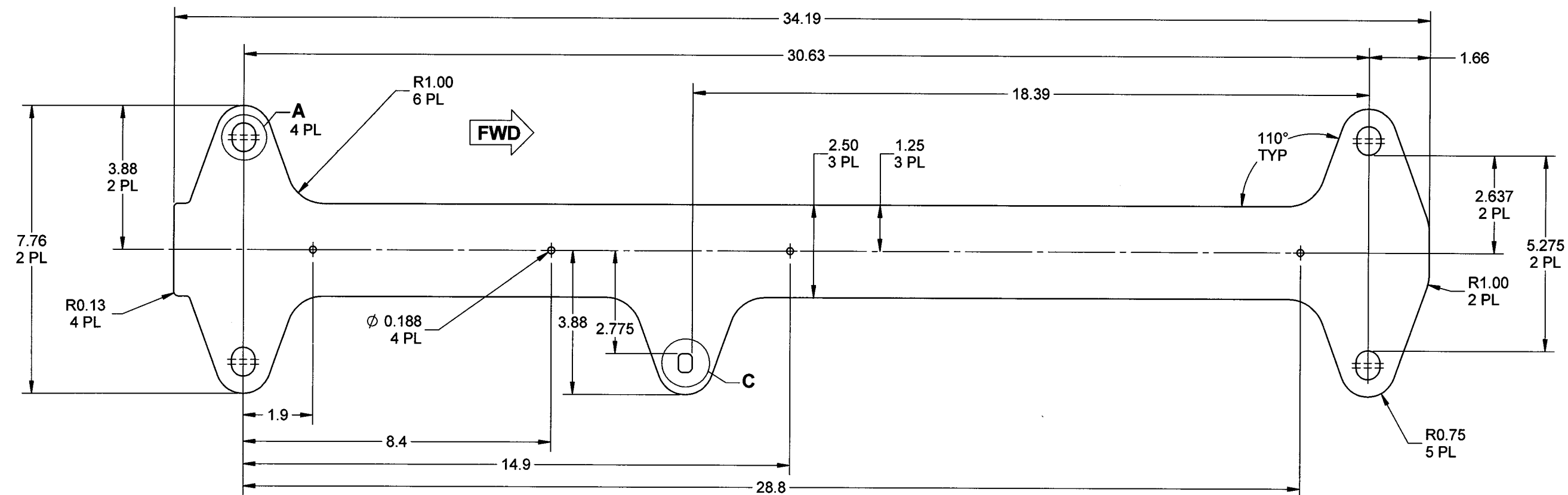
**RELEASED**  
2020 AUG 27  
ZEN 2020-578

B	MADE 2 SLOTS ON DSK187-1F TO REDUCE FRONT GAP ON SKIDTUBE (SEE DETAIL F)	SAD	20.07.02
A	NEW ISSUE	ZF	19.04.26
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF	<b>DART AEROSPACE USA, INC.</b> HILLSBORO, OR	
DRAWN	SAD		
CHECKED	JGB	DRAWING NO. <b>DSK187</b> REV. B SHEET 1 OF 1	
MFG. APPR.	DD		
APPROVED	ML	TITLE <b>WEARPLATE FLAT PATTERN</b> SCALE NTS	
DE APPR.	N/A		
DATE	20.07.02	COPYRIGHT © 2019 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

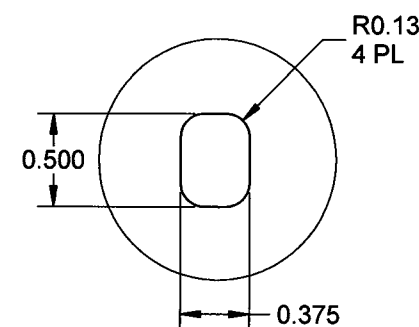
8 7 6 5 4 3 2 1

D

D



**DSK186-3F FLAT PATTERN**



**DETAIL C**

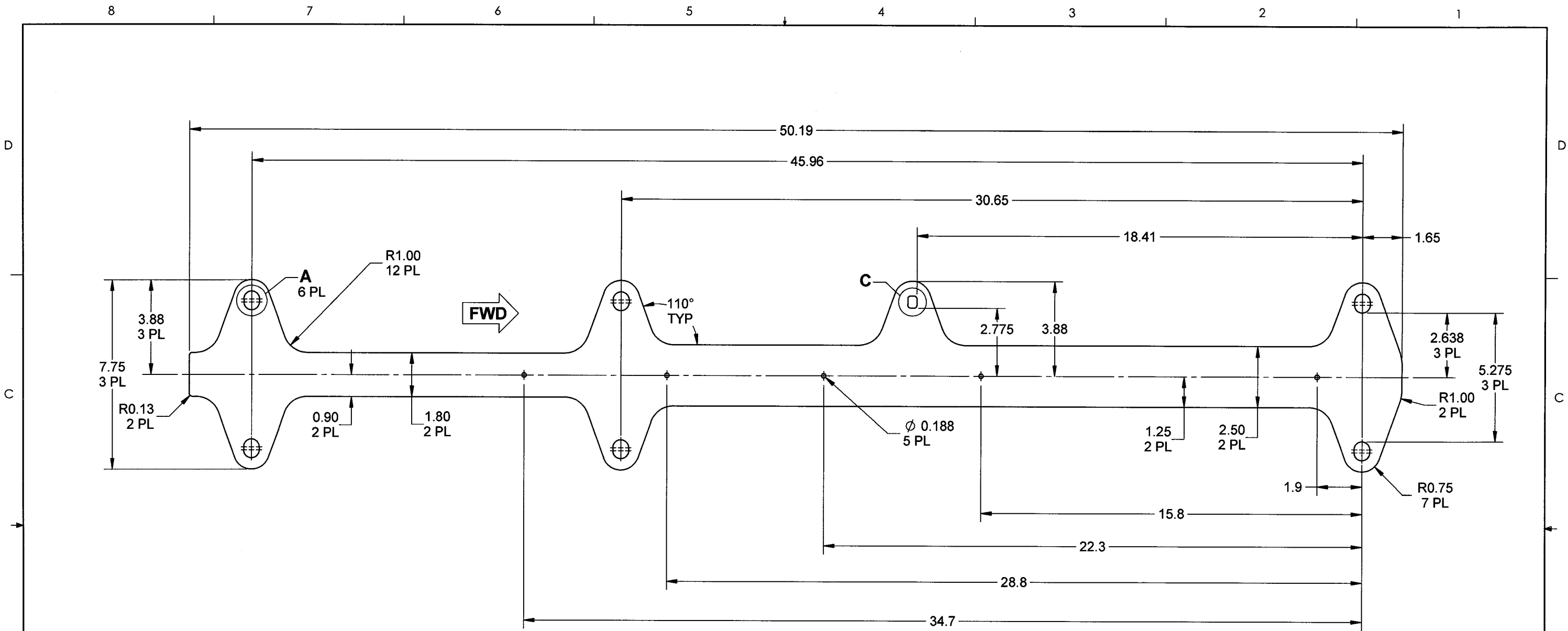
**NOTES:**

- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 18 GAUGE (0.050) THICK  
PER MIL-S-5059 OR AMS 5513 OR AMS 5524 OR ASTM A240 OR ASME SA240  
REF DART SPEC M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.59 lbs
- 8) USE TO MAKE D5665-3 OR D5665-4

**RELEASED**

2020 AUG 27 *gp*

DESIGN	ZF	<b>DART AEROSPACE USA, INC.</b> HILLSBORO, OR	
DRAWN	SAD		
CHECKED	JGB	DRAWING NO.	REV. B
MFG. APPR.	DD	<b>DSK186</b>	SHEET 2 OF 4
APPROVED	ML	TITLE	SCALE
DE APPR.	N/A	<b>WEARPLATE FLAT PATTERN</b>	NTS
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**DSK186-5F FLAT PATTERN**

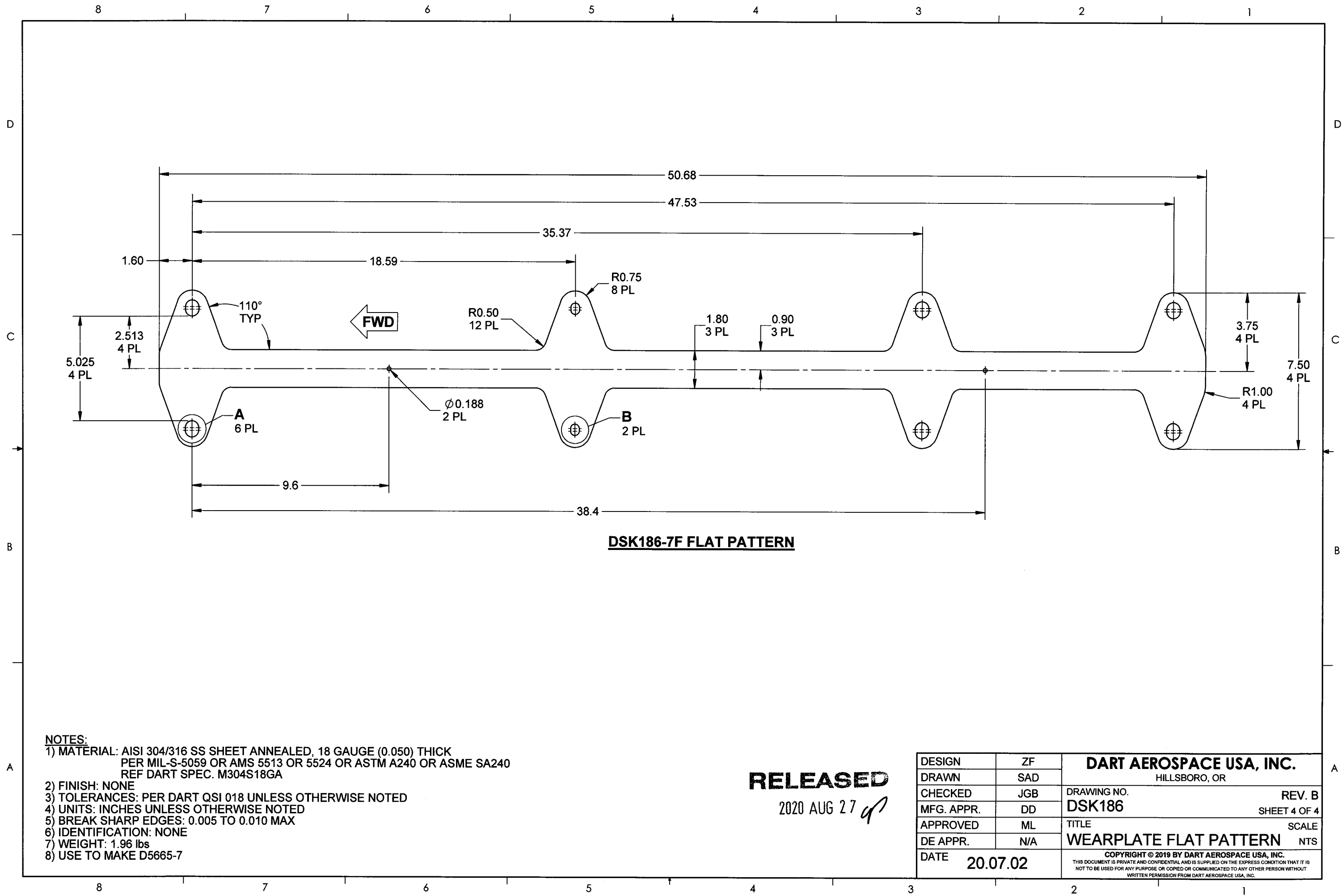
**NOTES:**

- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 18 GAUGE (0.050) THICK  
PER MIL-S-5059 OR AMS 5513 OR AMS 5524 OR ASTM A240 OR ASME SA240  
REF DART SPEC M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 2.18 lbs
- 8) USE TO MAKE D5665-5 OR D5665-6

**RELEASED**

2020 AUG 27 *gp*

DESIGN	ZF	<b>DART AEROSPACE USA, INC.</b>	
DRAWN	SAD	HILLSBORO, OR	
CHECKED	JGB	DRAWING NO.	REV. B
MFG. APPR.	DD	<b>DSK186</b>	SHEET 3 OF 4
APPROVED	ML	TITLE	SCALE
DE APPR.	N/A	<b>WEARPLATE FLAT PATTERN</b>	NTS
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**NOTES:**

- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 18 GAUGE (0.050) THICK  
PER MIL-S-5059 OR AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240  
REF DART SPEC. M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.96 lbs
- 8) USE TO MAKE D5665-7

**RELEASED**

2020 AUG 27 *ap*

DESIGN	ZF	<b>DART AEROSPACE USA, INC.</b>	
DRAWN	SAD	HILLSBORO, OR	
CHECKED	JGB	DRAWING NO.	REV. B
MFG. APPR.	DD	<b>DSK186</b>	SHEET 4 OF 4
APPROVED	ML	TITLE	SCALE
DE APPR.	N/A	<b>WEARPLATE FLAT PATTERN</b>	NTS
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